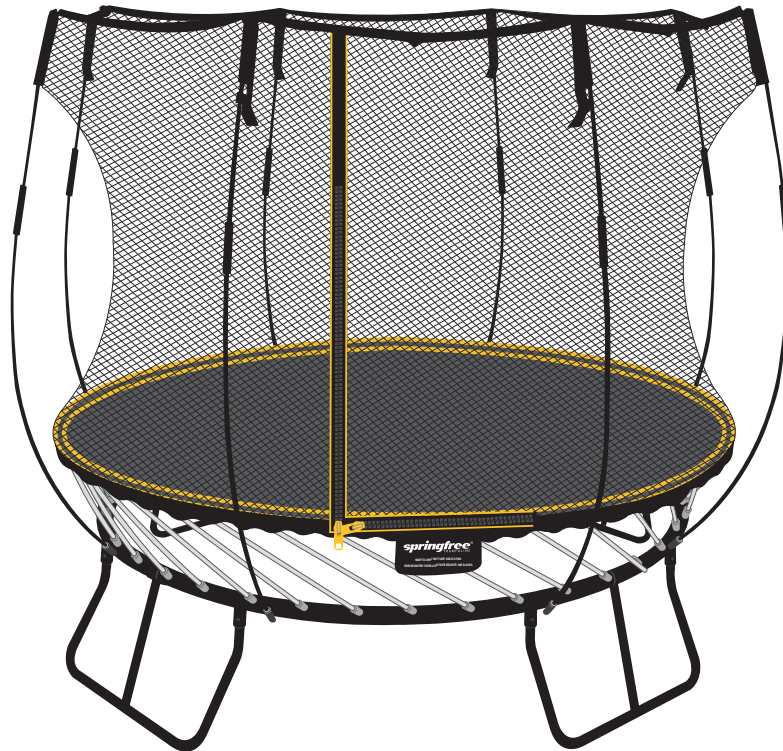


**R 54**

COMPACT ROUND

**springfree**<sup>®</sup>  
TRAMPOLINE

## Trampoline & Enclosure Assembly Instructions



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MAT  
DIAMETER  
8.0 ft (2.5 m)

MINIMUM NET HEIGHT  
FROM MAT  
5 ft (1.5 m)

MAT HEIGHT FROM  
GROUND  
2.6 ft (0.8 m)

MAXIMUM USER  
WEIGHT  
175 lbs (80 kg)

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# WARNING

Read the warnings on this page and those contained in the User Guide before you assemble and use the trampoline and enclosure.



No somersaults or flips. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.



No more than one person at a time. Multiple jumpers increase the chances of loss of control and collision and can result in serious head, neck, back, leg, arm or other injuries.



Treat any loaded rod with caution until you are sure it is properly installed or uninstalled. Keep face clear of loaded rods. An improperly installed rod could release and cause facial injury or blindness.



Never attempt to remove a black net rod from its net pocket or disengage (unlock) the rod sleeve while the black net rod is under tension.



Do not hold onto, or place fingers between the rods while someone is jumping on the trampoline.



Entrapment hazard possible for children under 6 years of age.



Installing the trampoline can be challenging if you don't carefully follow these instructions. To make it easier, we have helpful demonstration videos that will guide you through each step. Visit <http://springfr.ee/install-ov> or scan the code in Step 1 to get started.



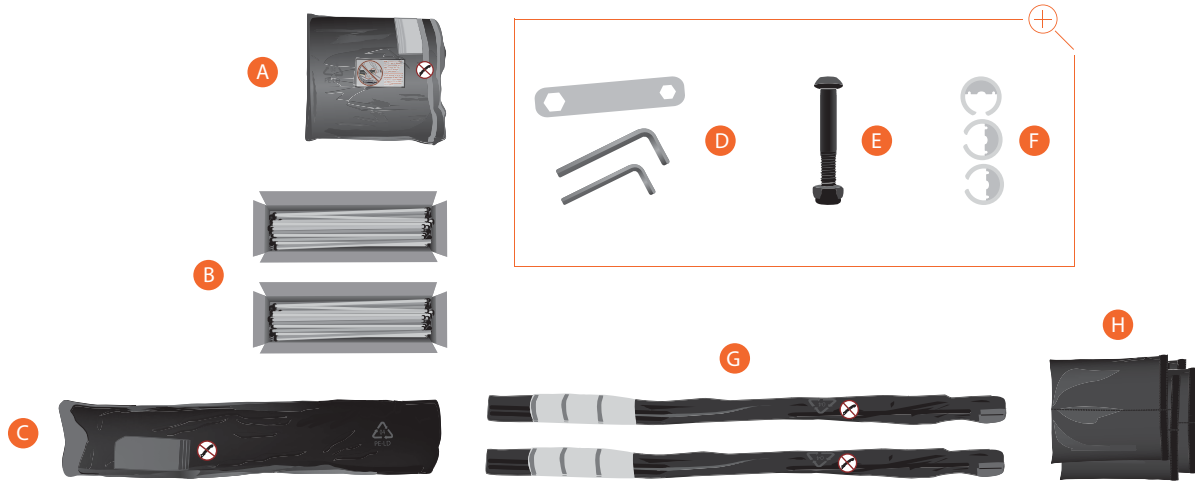
Your Springfree trampoline has been designed only for domestic use, for residential backyards used by both children and adults. The Maximum User Weight for this trampoline is located on the front panel of this manual. Jumpers at or near the Maximum User Weight should take extra precautions in their manoeuvres to ensure they do not initiate contact with the ground while jumping as this can cause serious injury.



## WARNING

Please read the following precautions carefully before beginning the assembly process. Retain for future reference.

- A. Keep small children at least 25 ft (7.5 m) away while assembling the trampoline; they could be injured by improperly assembled rods releasing and ejecting from the frame.
  - B. Do not attempt to use the trampoline until it is completely assembled.
  - C. Be aware that when loaded, the rods can spring back and may cause injury. In particular, keep your face well clear of the rods during assembly or disassembly. An improperly installed rod could release and cause facial injury or blindness.
  - D. Maintain a minimum clearance of 16.5 ft. (5 m) above the mat [in USA and Canada, 24 ft (7.3 m) above the trampoline from ground level] in order to prevent users from inadvertently contacting overhead hazards such as electric wires, tree limbs or clothesline.
  - E. Maintain a minimum clearance of 5 ft (1.5 m) [in EU countries, 6.5 ft (2.0 m)] on all sides of the trampoline. This area should not include concrete, bitumen, brick or other hard surfaces or be in the proximity of other conflicting installations (e.g. pools, swings, slides, climbing frames) as these can cause serious injuries if users fall off the trampoline.
  - F. Place the trampoline on a flat level surface with impact attenuating properties such as grass and ensure that it is sufficiently stable to prevent it from tipping over and/or blowing away. Sandbags or pegs may be suitable anchorage devices.
  - G. Do not locate the trampoline on top of other objects or store anything underneath the trampoline bed.
  - H. Place the trampoline in a well-lit area.
  - I. Record the date of purchase on the enclosure label in the space provided.
  - J. Only use approved Springfree Trampoline accessories, and install in accordance to installation instructions. Do not make modifications to the trampoline or accessories.
  - K. Secure the trampoline against unauthorized and unsupervised use.
  - L. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in the User Guide.
  - M. Trampoline enclosure is supplied as part of the trampoline. Do not install enclosures that are not suited to your product.
  - N. The trampoline is intended for indoor/outdoor usage. Refer to Trampoline location information in the User Guide for more details.
- Refer to Installation Step 11 for more information.



Part	Quantity	Part	Quantity		
A	Mat	1	F	Spare C-clips	3
B	White Mat Rods	40	G	Black Net Rods	8
C	Net	1	H	Sandbags	4
D	Wrenches	3			
E	Spare Small Bolt & Nut	1			



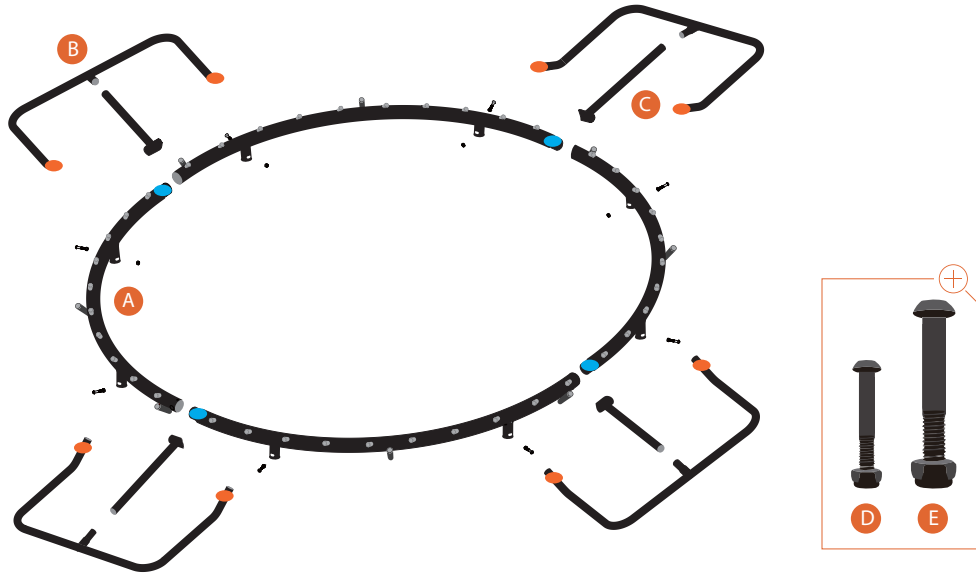
**WARNING** - Installation typically takes two hours to complete. Two people are recommended for assembly.

**WARNING** - The sleeves on the rods are intended to provide protection from fibres or splinters. Do not remove. If they are damaged, replace them.

- Layout all parts listed as shown.



SCAN HERE or visit <http://springfr.ee/g4-install-ov> for a helpful installation overview video.

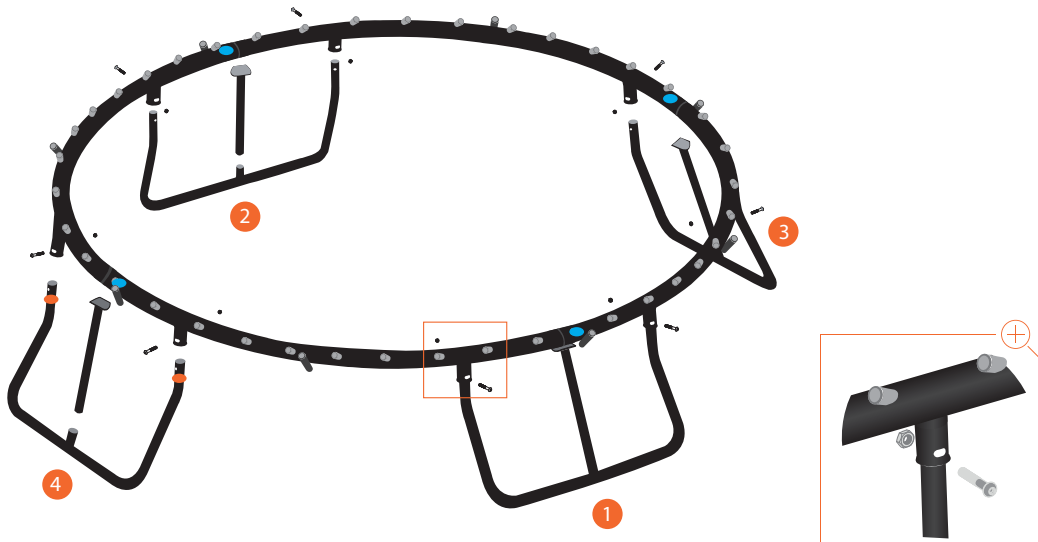


Part	Quantity	Part	Quantity		
A	Curved Frame Sections	4	D	Small Bolts & Nuts	8
B	Legs	4	E	Large Bolts & Nuts	4
C	Center Posts	4	F	C-clips (Attached to Frame)	8

- Lay out the remaining parts as shown. The coloured stickers all face upwards.
- If you are missing any parts please contact Springfree® Trampoline directly.



SCAN HERE or visit <http://springfr.ee/g4-step-2> for a helpful installation video for Step 2.

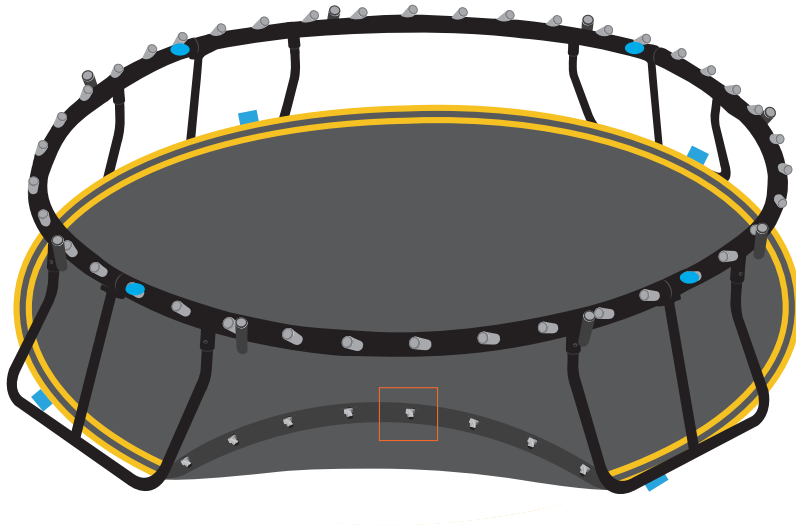


**WARNING** - Use the tools provided to fasten the nuts. Do not over tighten the nuts. Do not use power driver, torque wrench, or drill.



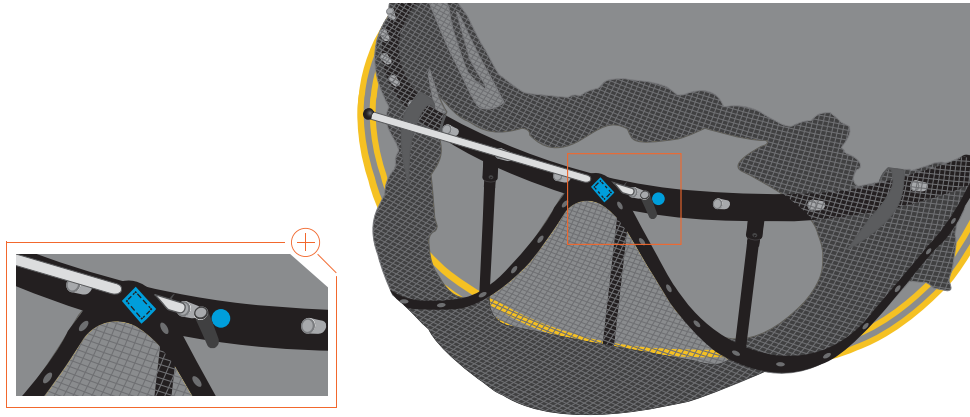
**TIP** - Fastening the final two frame sections often requires additional effort. Two people may be required for assembly.

- Connect and fasten one frame section at a time together with the large nuts and bolts. When finished, the bolt head should be flush with the frame and face out from the center of the trampoline (the nut should face the center).
- Attach a center post to the middle of each leg section.
- Then, in the order shown in the illustration, lift the frame and evenly put the legs into the leg hole on the frame. We recommend that two people work together to complete this step. One person to hold the frame up and horizontal, and the other person to put the legs into the leg hole.



**NOTE** - Before proceeding, double check that all of the bolts and nuts are tightened. Use the tools provided to fasten the nuts. Do not over tighten the nuts. Do not use power driver, torque wrench, or drill.

- Lay out the mat with the yellow stripes facing upwards inside the trampoline frame.
- The blue tags on the mat should approximately align with the blue stickers on the frame.
- Before moving to the next step, ensure that the mat rod holders are correctly positioned with the mat rod holder tag outside the mat rod holder pocket, as per the insert. If the mat rod holder tag is under the pocket, adjust accordingly.



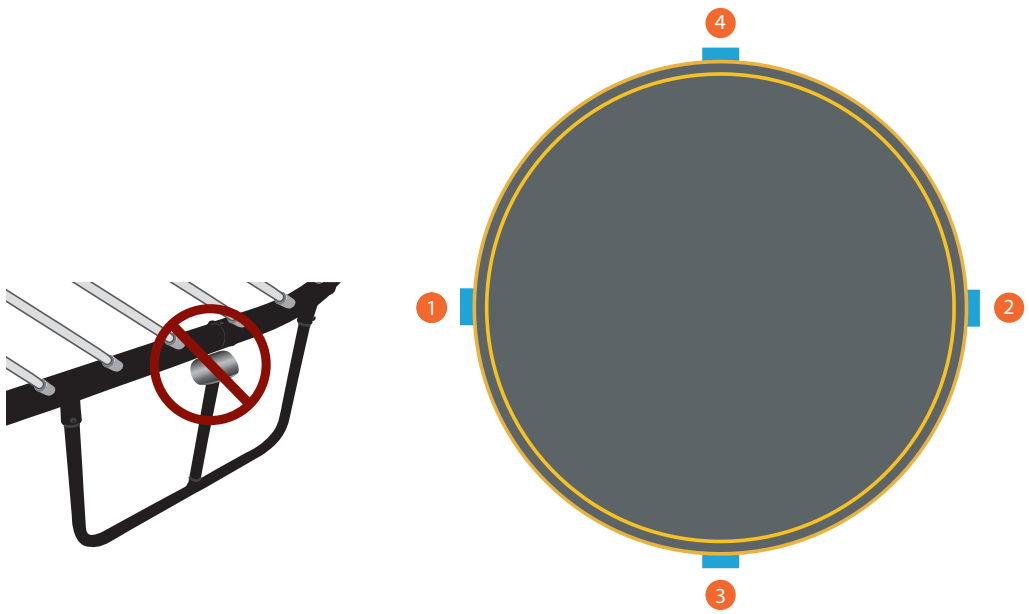
**NOTE** - As you install the white mat rods into the mat rod sockets the net will become tight against the frame. Handle the net with care and be sure that it does not get caught or it may tear.

- Locate the blue ■ tag on the bottom edge of the net and match it with one of the blue ● stickers on the frame.
- Holding the net so that the blue ■ tag is facing you, gently place the rest of the net inside the frame as shown. DO NOT let go of the blue ■ tag.
- Put a white mat rod through the hole to the immediate left of the blue ■ tag in the net and then into the mat rod socket next to the blue ● sticker.
- Then, working carefully around the frame, insert the remaining white mat rods through the net holes and into the corresponding mat rod socket. When finished, the net should be stretched tightly around the OUTSIDE of the frame.
- Be sure that the white mat rods are seated down to the bottom of each mat rod socket.



SCAN HERE or visit <http://springfr.ee/g4-step-5> for a helpful installation video for Step 5.



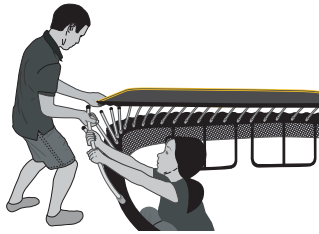


**WARNING** - Treat any loaded rod with caution until you are sure it is properly installed or uninstalled. Keep your face well away from any loaded rod.  
**WARNING** - Both people must maintain a steady grip on the rod until it is securely installed in the mat rod holder.



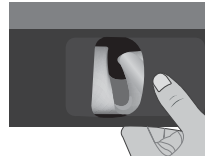
**NOTE** - Before you install the first white mat rod into a mat rod holder, read the instructions in Step 6b and 6c.  
**NOTE** - Following the sequence shown spreads the tension evenly across the mat. If you do not follow this sequence, it will be very difficult to attach the mat.

- Check that the center posts of the leg sections are correctly seated under the trampoline frame. If they are not, adjust them now.
- Attach one white mat rod at each of the locations shown - where the blue ■ tags on the mat match with the blue ● stickers on the frame.

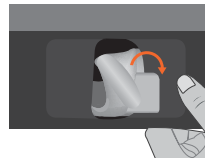


1 Have one person position themselves inside the frame of the trampoline while the other stands outside as shown.

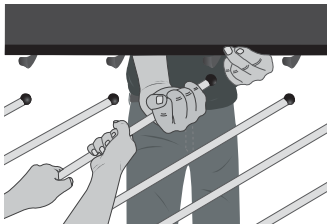
**Incorrect Position**



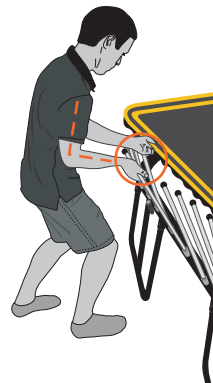
**Correct Position**



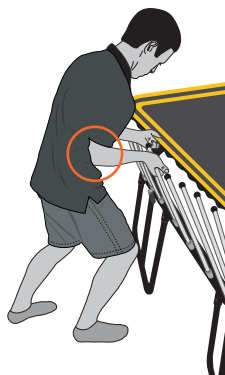
2 **Inside Person:** Ensure that the mat rod holder is correctly positioned with the small tag positioned outside the mat rod holder pocket.



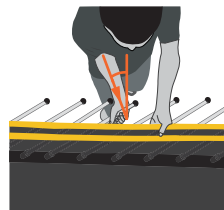
3 **Inside Person:** Take hold of the rod with both hands and maintain a steady grip until it is securely installed in the mat rod holder.



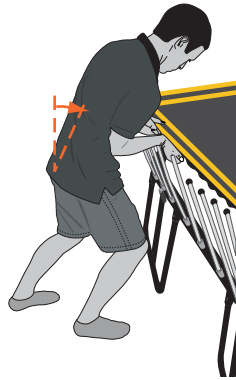
4 **Outside Person:** Hold the white mat rod with your palm facing up. Keep the mat edge horizontal with the other hand.



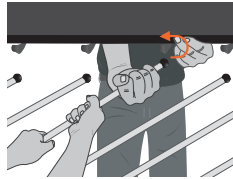
5 **Outside Person:** Stand with one leg forward and knees bent. Bend your arm at a right angle, push your elbow into your hip, and hold the white mat rod.



6 **Outside Person:** Pushing across your body in the direction shown will make it easier to get the mat rods in or out of the mat rod holders.



**7 Outside Person:** Rocking from your heels to the balls of your feet, use your body weight to push the white mat rod towards the center of the mat.



**8 Inside Person:** As the outside person pushes, carefully pull the rod in and up in the direction of the mat rod holder.



**9 Inside Person:** Guide the white mat rod up and over the back edge of the mat rod holder and into position. Check that the rod is fully seated in the mat rod holder before continuing.



**10 Outside Person:** Do not twist or rotate the mat to remove a rod from a mat rod holder. This could cause serious injury or damage the trampoline.

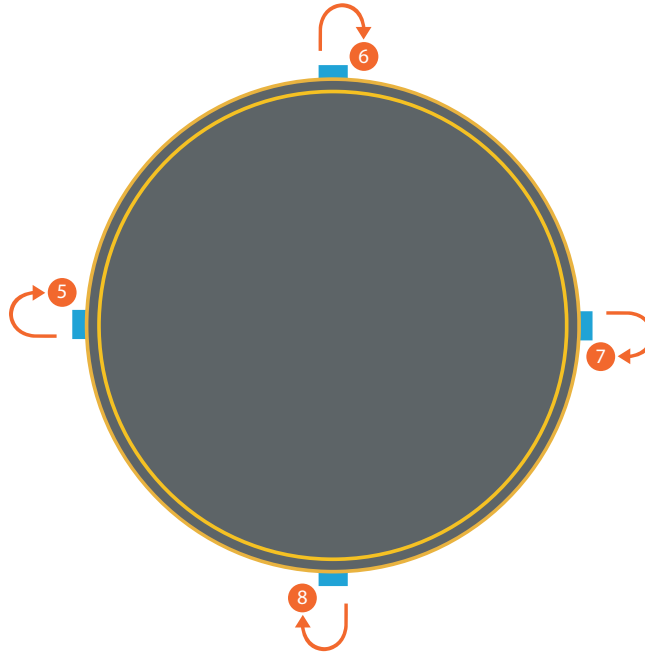


**TIP** - Keep the mat level when you install or uninstall the white mat rods.



**SCAN HERE** or visit <http://springfr.ee/g4-step-6> for a helpful installation video for Step 6.

- If you need to take a white mat rod out of the mat see the Disassembly Instructions.



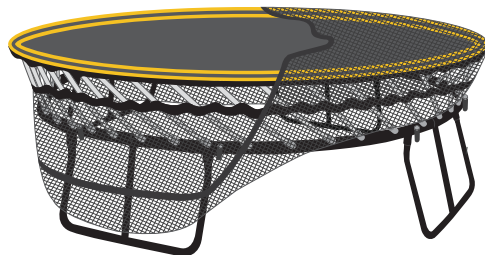
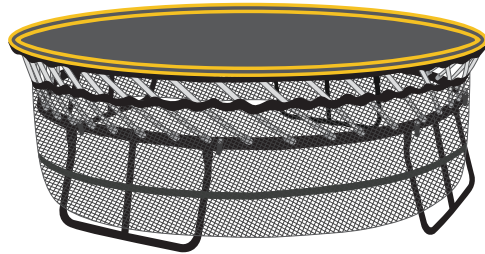
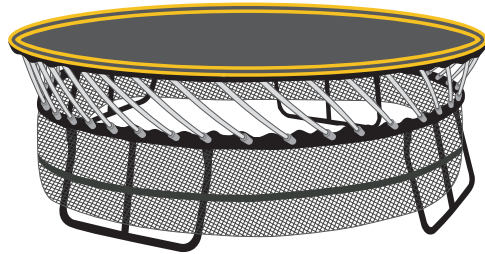
**WARNING** - Treat any loaded rod with caution until you are sure it is properly installed or uninstalled. Keep your face well away from any loaded rod.



**NOTE** - Follow the mat rod installation sequence. Do not install multiple mat rods in one location. If you do not follow this sequence, it will be very difficult to attach the mat.

**NOTE** - Each time you circle the trampoline, check that the center posts of the leg sections are correctly seated under the trampoline frame. If they are not, adjust them before installing any more rods. You may need to uninstall rods to release the tension.

- Go back to the very first rod you attached to the mat in Step 6a. Now, moving clockwise, attach ONE white mat rod next to the initially installed rod.
- Moving clockwise around the trampoline, attach ONE additional rod next to each of the already installed rods as shown above.
- Continue circling the trampoline several more times following this sequence, installing only ONE rod per grouping, until all the white mat rods are attached to the mat.

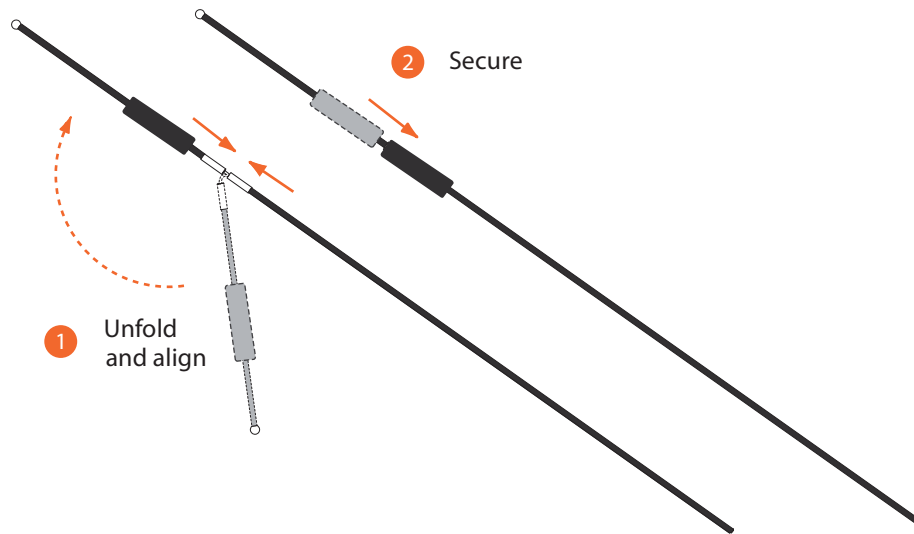


**WARNING** - Do not use the trampoline until it is completely assembled. Failure to follow these instructions may cause rods to break or eject from the trampoline frame.



**NOTE** - Check that the net is not caught on the trampoline frame or the bolts – if the net catches, it may tear.

- 
- Moving clockwise around the frame, carefully slide the net up to the top of the white mat rods.
  - Carefully pull the net up over the edge of the mat. It is normal for the net to be tight.
  - Working around the frame, lift the rest of the net into the center of the mat. Ensure that the bottom band of the net is pulled all the way to the top of the white mat rods.



**WARNING** - Treat any loaded rod with caution until you are sure it is properly installed or uninstalled. Keep your face well away from any loaded rod.

- Assemble the black net rods as shown.



**WARNING** - Never attempt to remove a black net rod from its net rod pocket or disengage (unlock) the rod sleeve while the black net rod is under tension.

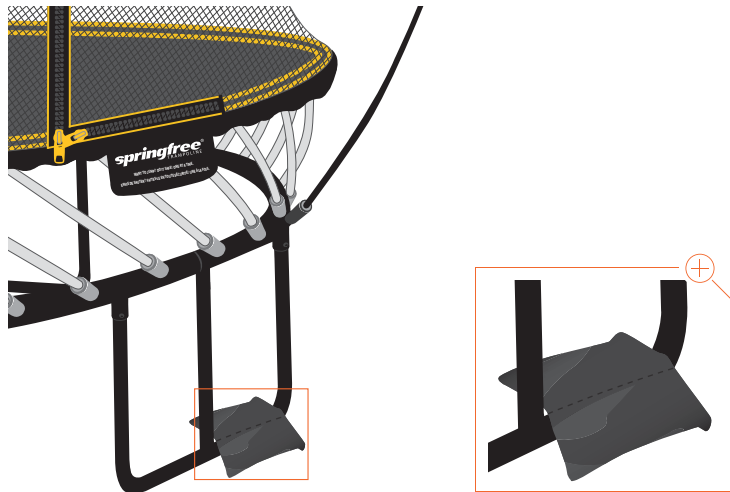


**NOTE** - Please record the purchase date of your trampoline on the net serial number tag. It is located under the net warnings, which are sewn into the edge of the net beside the entrance.

- Insert ALL of the black net rods into the net rod pockets at the top edge of the net. Push the rod up into the pocket and past the catch. You will feel some resistance as the ball is pushed through.
- Insert the bottom end of the black net rod into the net rod socket on the trampoline frame. You will hear a click when the black net rod is fully seated.



SCAN HERE or visit <http://springfr.ee/g4-step-10> for a helpful installation video for Step 10.



**WARNING** - Make sure you read all warnings and precautions found in the User Guide before using the trampoline  
**WARNING** - If you anticipate severe weather, consider lowering the enclosure, moving the trampoline to a sheltered location or disassembling the trampoline completely.

- For increased stability, your trampoline comes with sandbags.
- Fill these sandbags to approximately 6 inches (150 mm) below the top with wet or dry coarse sand.
- Fold over the top of the bag twice so the Velcro® strips meet. Velcro is a registered trademark of Velcro Industries B.V.
- Place the sandbags over the trampoline legs as required so that the sandbag cannot slip off. We recommend that the stitched seam in the center should lay over the leg tube.
- If your trampoline is installed in an area susceptible to high winds or if you are looking for increased stability for your trampoline, we recommend the Springfree Ground Anchor, which has been designed specifically for the Springfree Trampoline. Ground Anchors can be purchased online at [www.springfree.com](http://www.springfree.com).

Congratulations! You have successfully installed your Springfree Trampoline! Happy bouncing!