

Report: EUC-12-0101

Certificate of Conformity

Date of Audit: 1/23/2012

Date of Report: 1/23/2012

Model number or description: EU Original Sunshine Castle Design 1A Commercial

Labeled age grading: 3-12 years

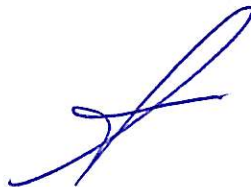


This Product **COMPLIES** with the applicable requirements of the applied standards

The purpose of the declaration described above is consistent with Directive No. 2009/48/EC of 18 June 2009 of the European Parliament and the Council on the safety of toys (include, where appropriate, other relevant guidelines, such as EMC directives, materials in contact with food, with their references).

Inspector: Jesse Spurgin

R & D Director: Scott Vomacka



1/23/12

Legend: Pass (P), Fail (F), Not Applicable (NA), Dealer or Installer Supplied/Responsible (DS)

Audit Summary: EN1176-1:2008 General safety requirements & test methods

4	Safety Requirements	P	
4.1	Material	P	
4.1.1	General	P	
4.1.2	Flammability	P	
4.1.3	Timber and associated products	P	
4.1.4	Metals	P	
4.1.5	Synthetics	P	
4.1.6	Dangerous substances	P	
4.2	Design and Manufacture	P	
4.2.1	General	P	
4.2.2	Structural Integrity	P	
4.2.3	Accessibility for adults	P	
4.2.4	Protection against falling	P	
4.2.4.1	Types of protection	P	
4.2.4.2	Handrails	P	
4.2.4.3	Guardrails	P	
4.2.4.4	Barriers	P	
4.2.4.5	Strength Requirements	P	
4.2.4.6	Grip Requirements	P	
4.2.4.7	Grasp Requirements	P	
4.2.5	Finish of equipment	P	
4.2.6	Moving Parts	P	
4.2.7	Protection Against Entrapment	P	
4.2.7.1	General	P	
4.2.7.2	Entrapment of the head and neck	P	
4.2.7.3	Entrapment of clothing	P	
4.2.7.4	Entrapment of the whole body	P	
4.2.7.5	Entrapment of the foot or leg	P	
4.2.7.6	Entrapment of fingers	P	
4.2.8	Protection against injuries during movement and falling	P	
4.2.8.1	Determination of free height of fall	P	
4.2.8.2	Determination of spaces and areas	P	
4.2.8.2.1	General	P	
4.2.8.2.2	Minimum space	P	
4.2.8.2.3	Free space	P	
4.2.8.2.4	Extent of the impact area	P	
4.2.8.2.5	Extent of the falling space	P	
4.2.8.3	Protection against injuries in the free space for users undergoing a movement that is forced by the equipment	P	
4.2.8.4	Protection against injuries in the falling space	P	
4.2.8.5	Protection against injuries from the surface of the impact area	P	
4.2.8.5.1	General	P	
4.2.8.5.2	Equipment with a free height of fall greater than 600mm(23.62") or w/forced movement	P	
4.2.8.5.3	Equipment with a free height of fall not exceeding 600mm(23.62") & w/o forced movement	NA	
4.2.8.5.4	Adjacent platforms	P	
4.2.8.6	Protection against injuries due to other types of movement	P	
4.2.9	Means of access	P	
4.2.9.1	Ladders	P	

4.2.9.2	Stairs	NA	
4.2.9.3	Ramps	NA	
4.2.9.4	Steep Play elements	P	
4.2.9.5	Easily accessible playground equipment	P	
4.2.10	Connections	P	
4.2.11	Consumable components	P	
4.2.12	Ropes	P	
4.2.12.1	Ropes fixed at one end (swinging ropes)	NA	
4.2.12.2	Ropes fixed at both ends (climbing ropes)	P	
4.2.12.3	Wire ropes	NA	
4.2.12.4	Sheathed wire ropes	NA	
4.2.12.5	Fiber ropes	NA	
4.2.13	Chains	NA	
4.2.14	Foundations	P	
4.2.15	Heavy suspended beams	P	
5	Test Methods and Reports	P	
6	Information to be provided by the manufacturer/supplier	P	
6.1	playground equip	P	
6.1.1	General product information	P	
6.1.2	Pre-information	P/DS	
6.1.3	Installation information	P	
6.1.4	Inspection and maintenance information	P	
6.1.4.1	Instructions for maintenance	P	
6.1.4.2	Frequency of maintenance	P	
6.1.4.3	Instructions shall specify.....	P	
6.2	Pre-information	P	
6.2.1	Pre-information	P/DS	
6.2.2	Installation	NA/DS	
6.2.3	Inspection and maintenance	NA/DS	
6.2.4	Identification of impact-attenuating playground surfacing	NA/DS	
7	Marking	P	
7.1	Equipment identification	P/DS	
7.2	Basic level mark	P/DS	

Audit Summary: EN 1176-3: 2008 Additional specific safety requirements & testing for slides

4	Safety requirements	P	
4.1	General	P	19" - 4°
4.2	Access	P	19" - 4°
4.3	Starting section	P	
4.3.1	Starting section: length and angle	P	
4.3.2	Starting section: barriers	P	
4.3.3	Starting section: width	P	
4.3.4	Starting section: lateral protections (sides)	P	
4.4	Sliding section	P	
4.4.1	Sliding section: angle	P	33°
4.4.2	Sliding section: width	P	16.5"
4.4.3	Sides and profile of the slide	P	
4.5	Run-out section	P	24" - 2°
4.6	Surface of the slide	P	
4.7	Free space	P	
4.8	Impact area	P	
4.9	Tunnel and mixed tunnel slides	NA	
4.9.1	Tunnel and mixed tunnel slides: Clearance	NA	
4.9.2	Tunnel and mixed tunnel slides: Position	NA	
5	Test reports	P	
6	Marking (*Applied during installation)	P	

4.1.2 Flammability



Conclusion: A 1.5" diameter candle was used to test the flammability of a board used on this barrier. The candle was lit and the board was held on it for 6 seconds. The board did not ignite.

Structural Integrity 4.2.2

A.2.6.5 Access ladders and stairs (Rung ladder)

Outside-47"

Inside-40.5"

Length-73"

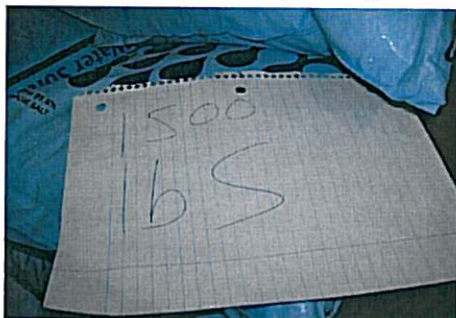
1 rung = 1.03m (40.5")

1.25m x 6 rungs-6.2m =>7

n=7

$F_{tot,v} = 1312 \text{ lbs}(5837\text{N})$

$F_{tot,v} = 1312/6 = 219\text{lbs per rung}$



Discussion and conclusion: A step ladder was tested according to instructions outlined in section A.3.3 and B.3.4. A pre-test inspection found that the ladder was attached according to assembly instructions with no visible cracks or deformations. As calculated, each rung was required to withstand a force of 219lbs. Each rung was loaded with a mass of 250 lbs. The ladder withstood a force of 1500lbs (6672N). This surpasses the requirement of 1312lbs. A post-test inspection of the ladder and support structure showed that there was no deformations of any kind on the ladder or support structure.

Test: A.2.6.6-Barriers and Guard Rails

The horizontal load on barriers and guard rails is 750 N/m acting in a horizontal direction on the top rail

$750\text{N/m} = 4.28\text{ lb/in}$

$29.25\text{ in} \times 4.28\text{ lb} = 125.19\text{ lb}$



Conclusion: The purpose of this test was to gauge the structural integrity of our barrier. A pulley was used to change direction of force in a horizontal direction. The barrier tested was attached according to installation instructions. An inspection of the barrier was done prior to the test. There were no visible cracks or deformations before or after the test. A load of 136 pounds was applied laterally to the top rail, which surpasses the requirement of 125.4 pounds.

Test A.3.2 Number of users on a point (Rock Wall)

$n = 153\text{ lbs} (69.5\text{ kg})$



Conclusion: A single rock from a rock wall was mounted to a 2x6 piece of lumber according to assembly instructions. A load of 156 lbs (70.76kg) was attached to the rock. This load surpasses the requirement specified in A.3.2

Test: A.3.4-Number of users on an area

Deck Size=52"(1.32m) x 52"(1.32m) = 2704in² (1.74m²)

1.74m² / 0.36 = 4.84=5

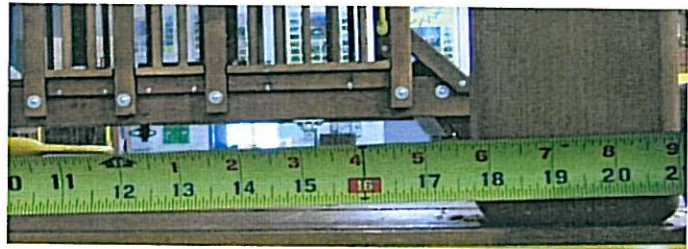
n= 5

F_{tot,v} = 3648N (820lbs)



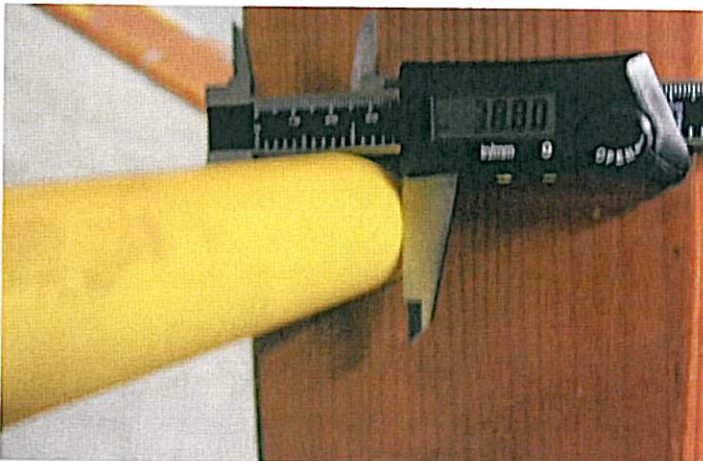
Conclusion: Structural integrity of the platform was tested using the calculation outlined in section B.3.2. A pre-test inspection was performed. The platform was assembled according to assembly instructions. A load of 840 lbs was applied to the platform and left for 5 minutes. A post-test inspection was performed, and there were no visible deformations.

Barriers 4.2.4.4



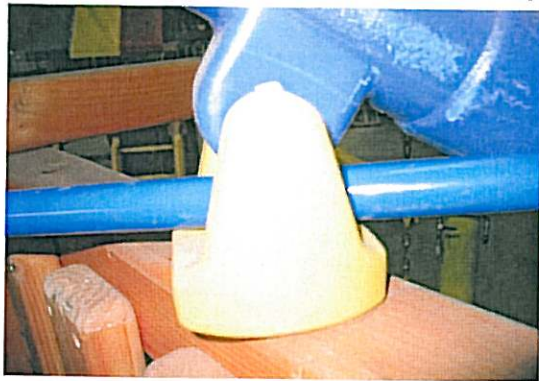
Conclusion: The exit entrances on both opening must be more than 500-mm width of entrance and exit openings in barriers shall have a clear opening of 500-mm maximum unless a guardrail is provided across the opening. The entrance and exit openings measure 457-mm (18").

Grip Requirements 4.2.4.6

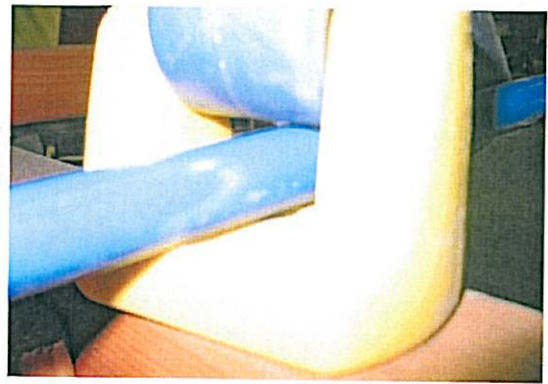


Conclusion: The cross section of any support designed to be gripped shall have a dimension of not less than 16-mm or more than 45-mm in any direction, when measured. The rungs used for the set have a diameter of 38.8-mm.

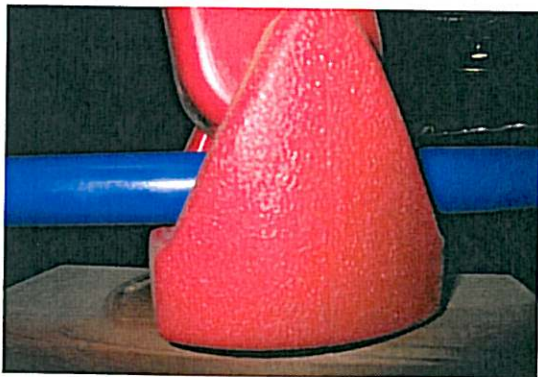
4.2.6 Moving Parts & 4.2.7.6 Entrapment of Fingers



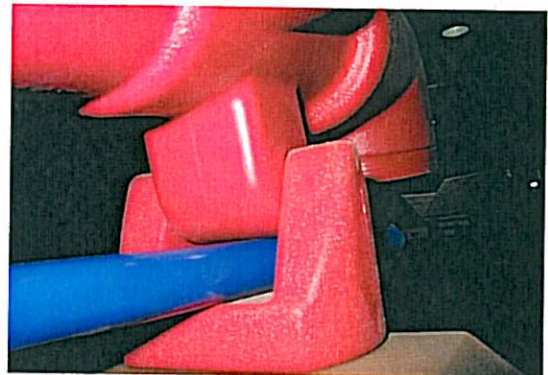
Telescope



Binoculars

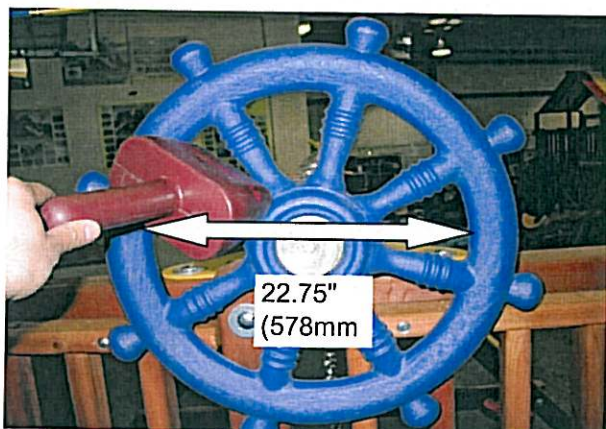


Periscope

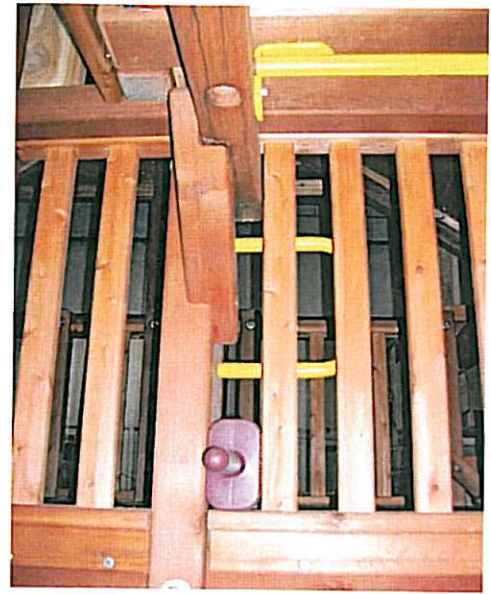


Conclusion: If the 8mm(0.315") rod passes through the opening, the 25mm (1") finger rod shall also pass through the opening, provided that the opening does not permit access to another finger entrapment site.

4.2.7 Protection Against Entrapment



Conclusion: The shipswheel does not allow the torso probe.



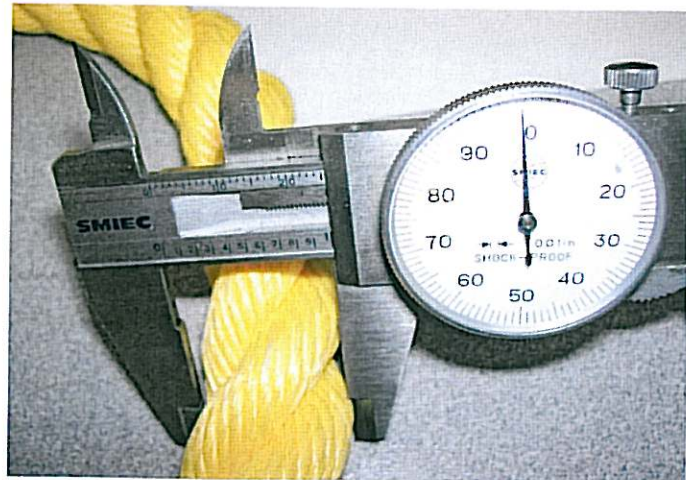
Conclusion: Probes C or E shall not pass through any opening unless it also allows the passage of the large head probe D. None of the above probes pass through the barrier or under the handles.

4.2.12.2 Ropes fixed at both ends Climbing ropes

Inches

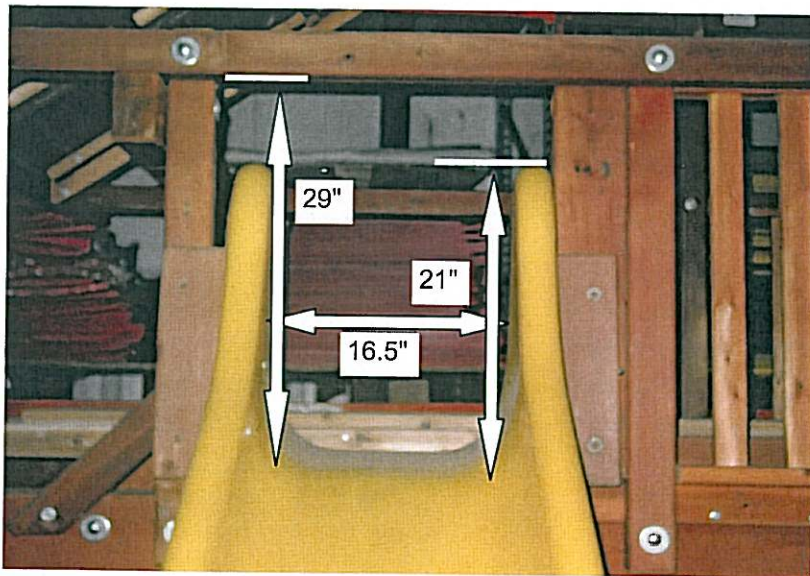
1.07
0.963
0.975
0.937
0.962
0.9814

Average width



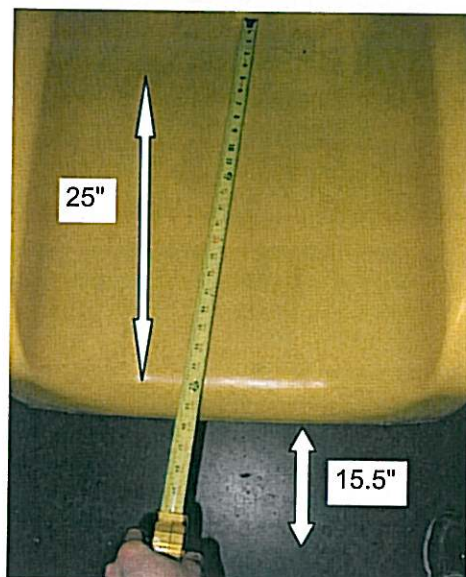
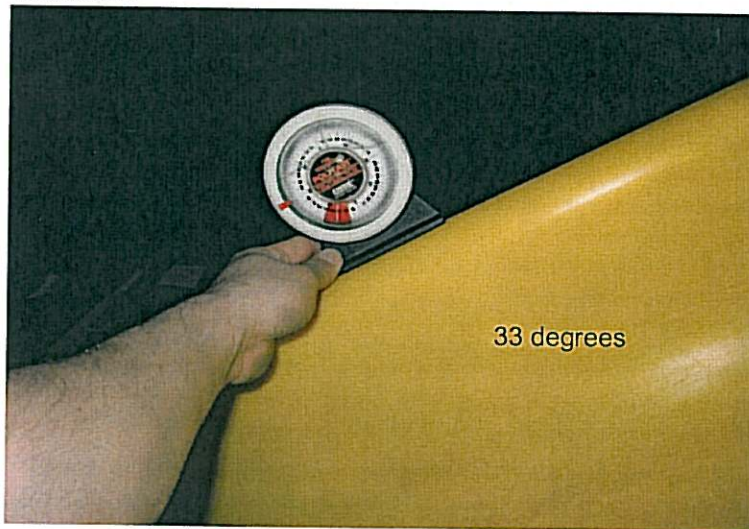
Conclusion: The rope diameter shall be between 16 and 45-mm. The table shown above contains measurements taken at different points of the rope. The average diameter in (25-mm) .9814 inches

EN 1176-3:2008 Additional specific safety requirements and test methods for slides



4.4.1 Sliding section: Angle

The angle of declination to the horizontal of the sliding section shall not exceed 60 degrees at any point and shall not exceed an average of 40 degrees. The declination of the sliding section shall be measured from the centerline.



4.5 Runout section